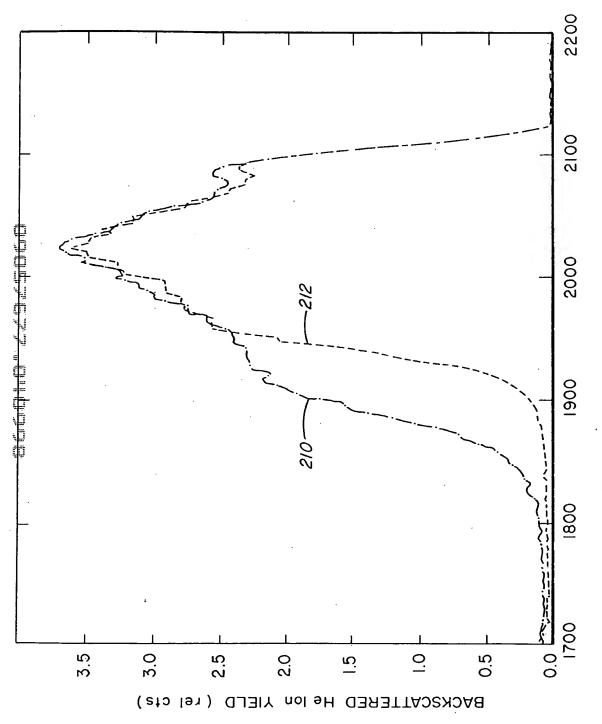
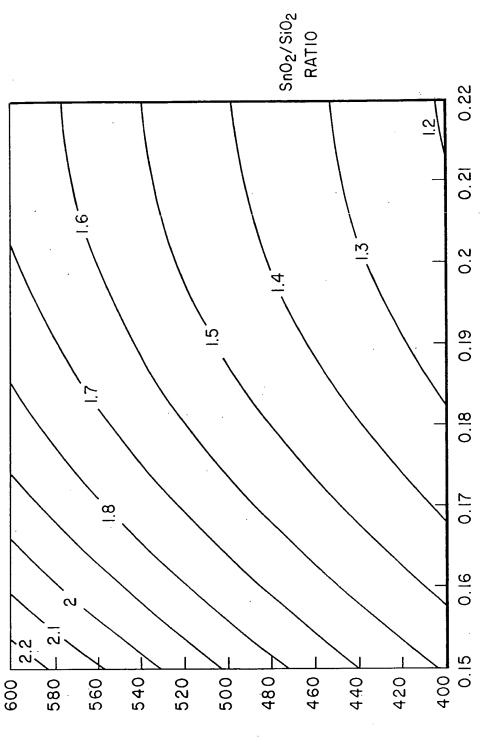


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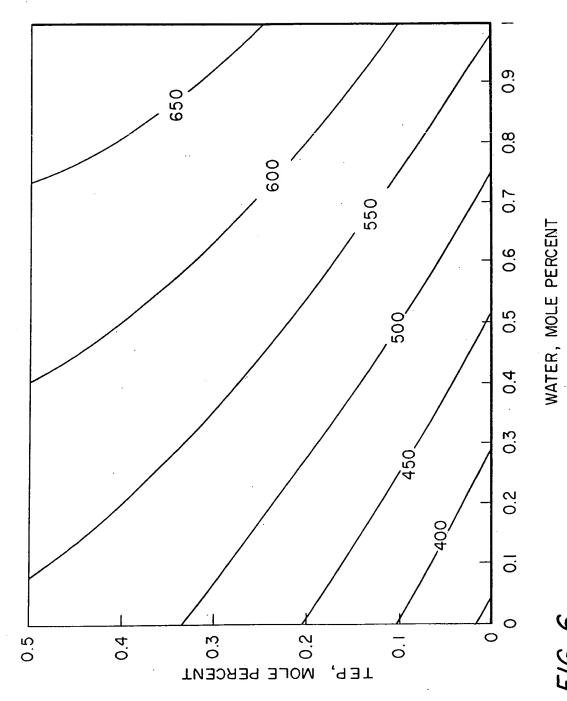
BACKSCATTERED He Ion ENERGY (keV)

CARRIER FLOW (STANDARD LITER PER MINUTE)



COATER HEIGHT (INCHES)

F16. 5



F/G. 6